

# Development of Technical Basis for Burn-up Credit Regulatory Guidance in the United States

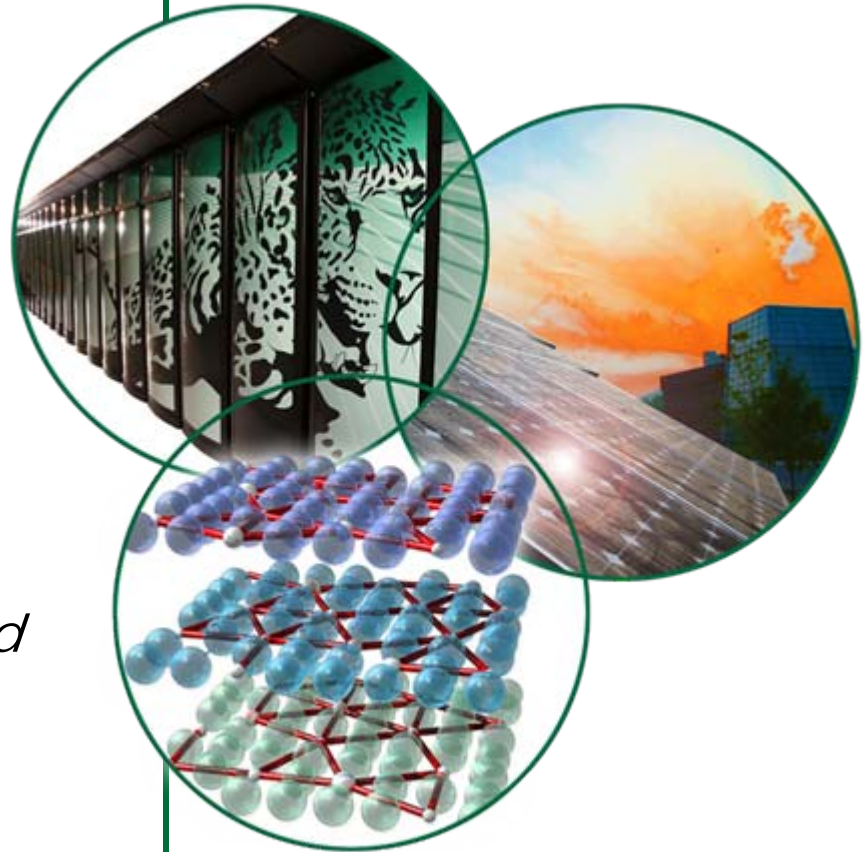
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Don Mueller, Ian Gauld

Oak Ridge National Laboratory,  
USA

*PATRAM2010: 16<sup>th</sup> International Symposium on the Packaging and Transportation of Radioactive Material*

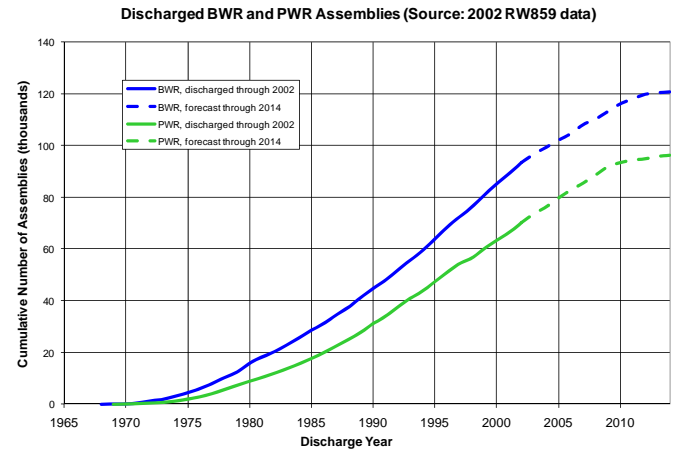
London, UK

5 October 2010



# Introduction

- Increasing spent nuclear fuel (SNF) inventories necessitate expanding and optimizing SNF storage and transport capacity
- Credit for fuel burnup can enable more cost-effective, higher-density storage and transport of SNF
- Potential benefits of burnup credit have motivated
  - Numerous technical studies, domestically and internationally
  - Use in storage, transport and disposal license applications
- **PURPOSE:** inform audience about NRC sponsored research (at ORNL) relevant to *Spent Nuclear Fuel Criticality Analysis*

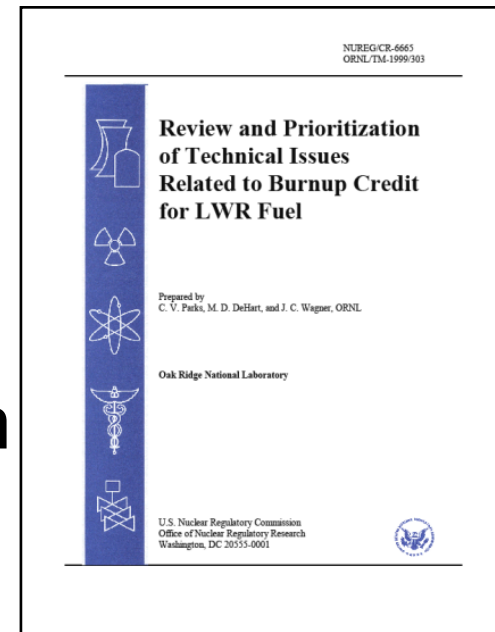


# Introduction

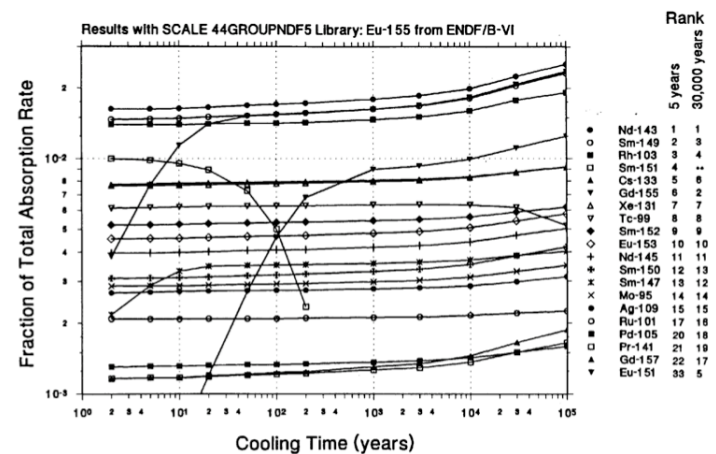
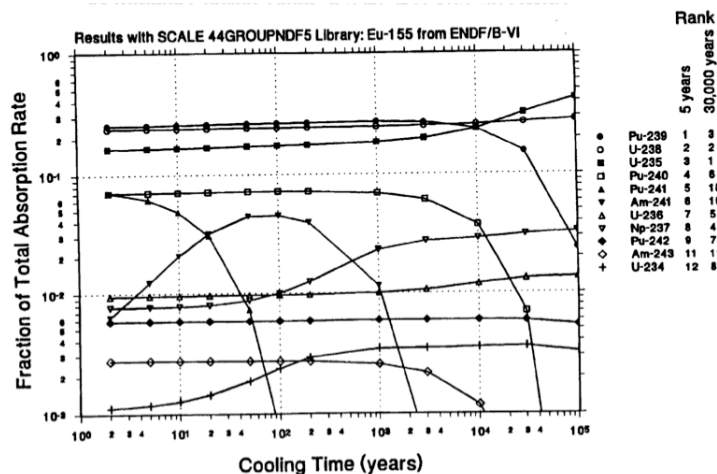
- In 1999, the US NRC initiated a research program with ORNL to develop guidance and technical bases for allowing and expanding the use of burnup credit in **PWR SNF storage and transport** applications
  - NRC guidance (or recommendations) issued as Interim Staff Guidance 8 (or **ISG-8**).
- The research program attempted to systematically address technical issues in the pursuit of expanding regulatory guidance for the use of burnup credit
- The program produced a number of publically available reports and supported revised guidance

# Baseline Report

- Reviewed application areas
- Reviewed previous technical studies
- Reviewed/identified parameters/phenomenon
- Reviewed technical and licensing issues
- Proposed research and prioritization
- Status of burnup credit programs in other countries



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# Computational Benchmark

- Defined representative high-capacity cask
- Estimated additional reactivity margin available from fission products and minor actinides, per ISG-8 recommendation



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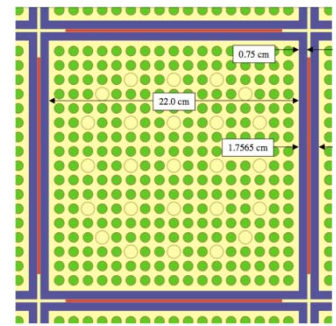
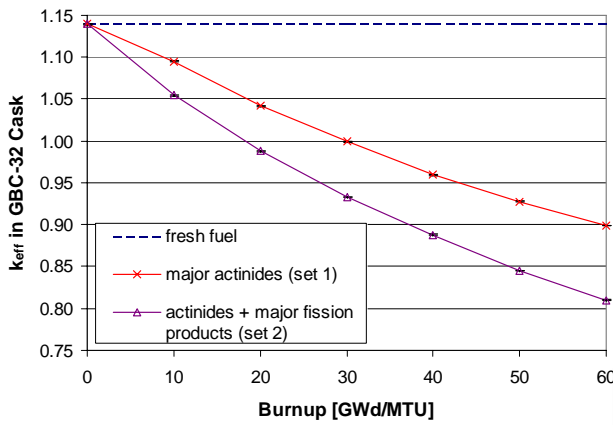
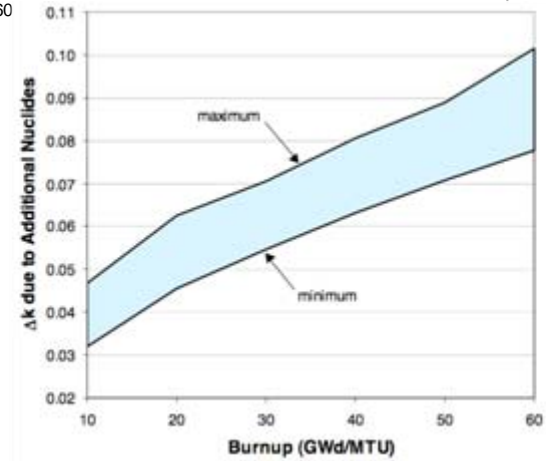
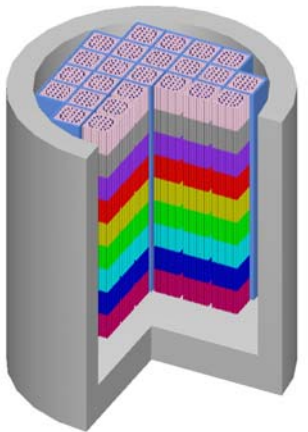


Table 15 Individual components of the reduction in  $k_{eff}$  as a function of burnup and cooling time for fuel of 5 wt %  $^{235}\text{U}$  initial enrichment

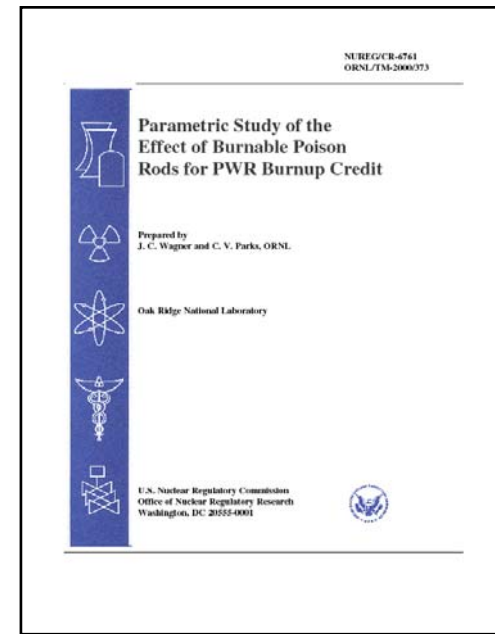
Burnup (GWd/MTU)	$\Delta k$ values due to the various nuclide sets			Contribution to total reduction in $k_{eff}$	
	Major actinides (set 1)	Additional nuclides (set 3)	Total (set 2)	Major actinides (set 1)	Additional nuclides (set 3)
0-year cooling time					
10	0.04286	0.03563	0.07849	54.61%	45.39%
20	0.08854	0.05156	0.14010	63.20%	36.80%
30	0.12911	0.06144	0.19055	67.76%	32.24%
40	0.16453	0.06806	0.23259	70.74%	29.26%
50	0.19746	0.07552	0.27298	72.33%	27.67%
60	0.22739	0.08263	0.31002	73.35%	26.65%
5-year cooling time					
10	0.04334	0.04538	0.08872	48.85%	51.15%
20	0.09339	0.06249	0.15588	59.91%	40.09%
30	0.13712	0.07054	0.20766	66.03%	33.97%
40	0.17538	0.07856	0.25394	69.06%	30.94%
50	0.20939	0.08761	0.29700	70.50%	29.50%
60	0.24198	0.09395	0.33593	72.03%	27.97%



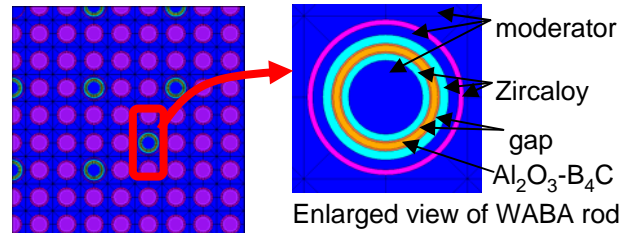


# Burnable Poison Rods

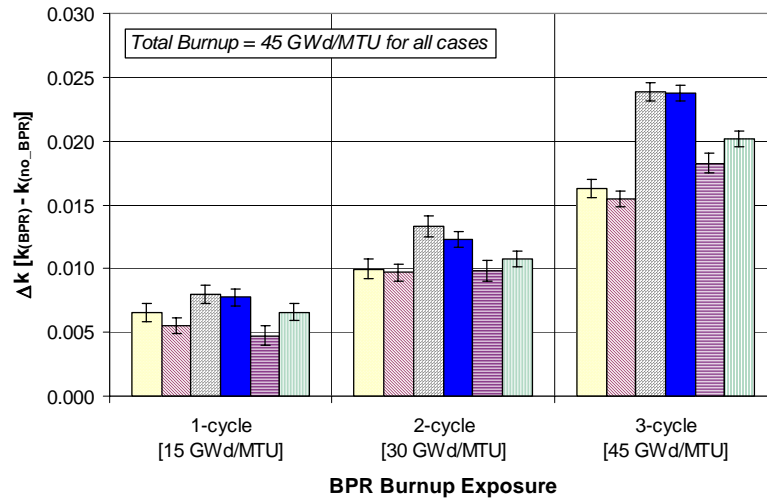
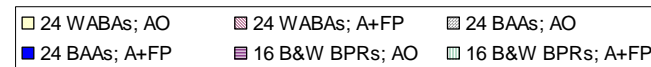
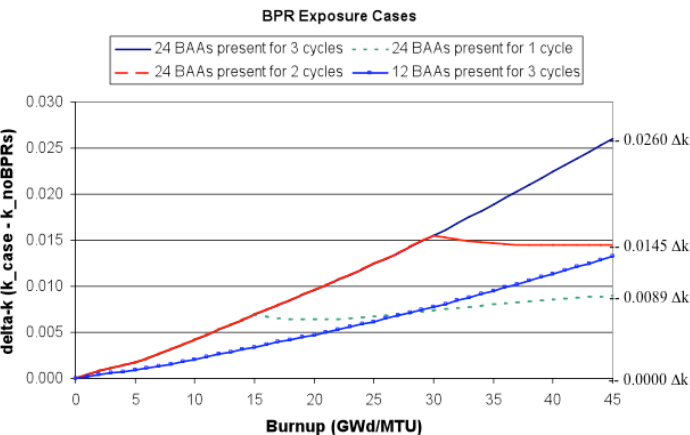
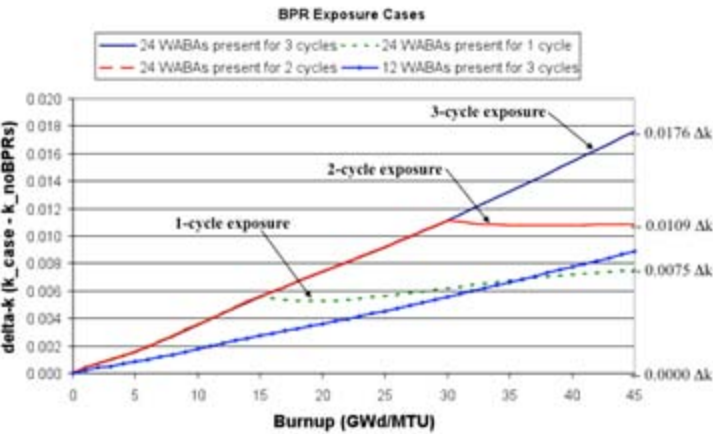
- Investigated effect of BPRs on reactivity for various BPR designs & exposure conditions



**NUREG/CR-6761**

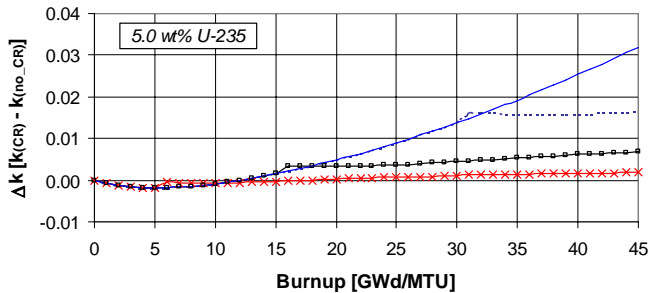
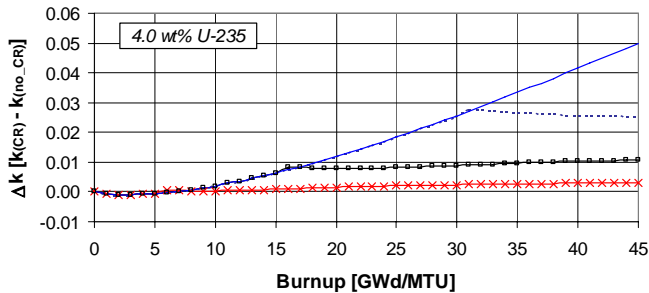
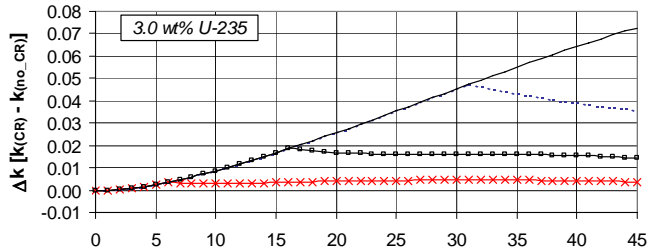


Lower-right quadrant of W17x17 assembly with 24 WABA rods present

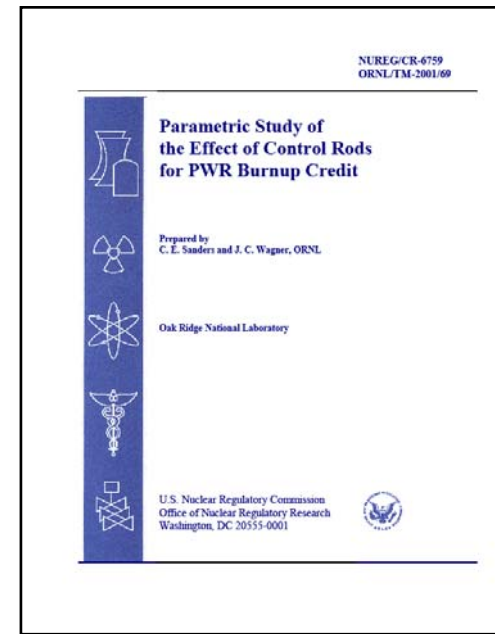


# Control Rods

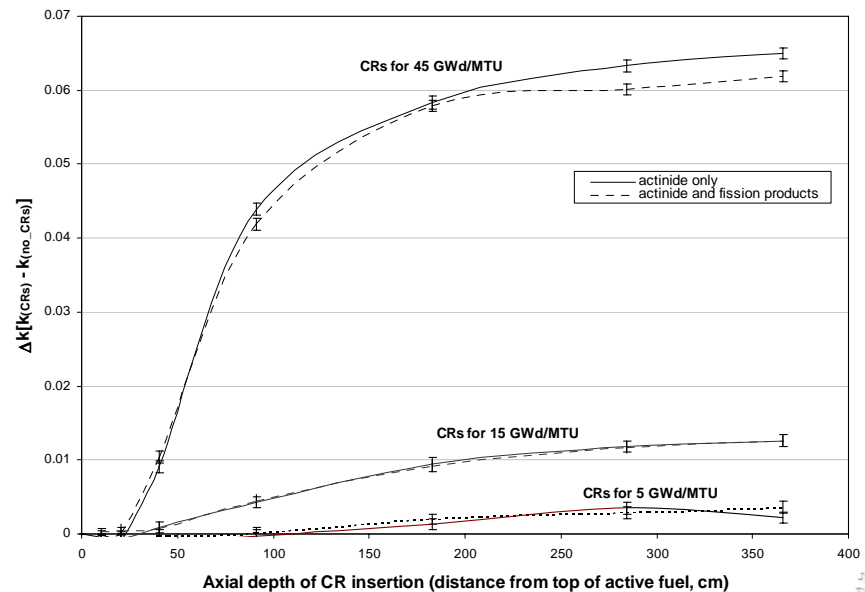
- Investigated effect of CRs on reactivity for CR/APSR designs & exposure conditions



- W, B&W, and CE designs considered

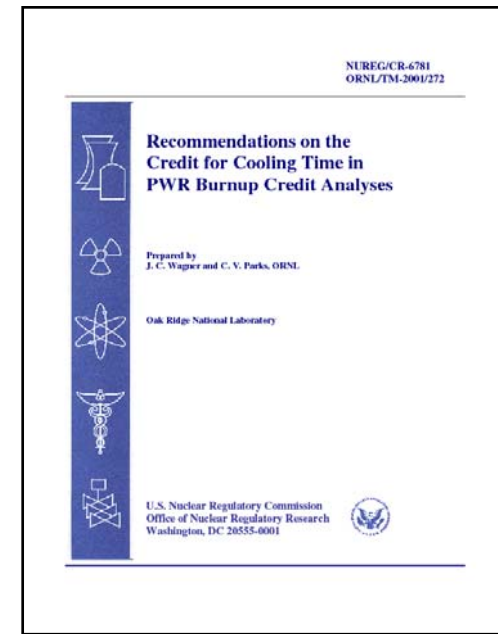
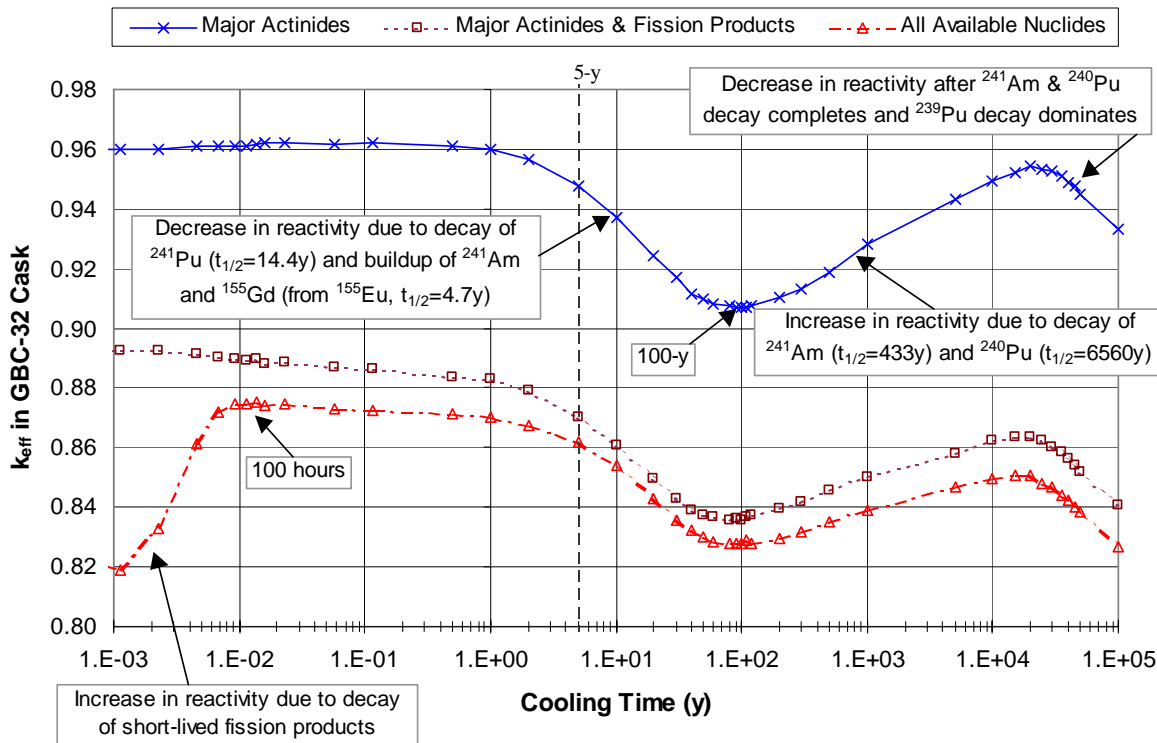


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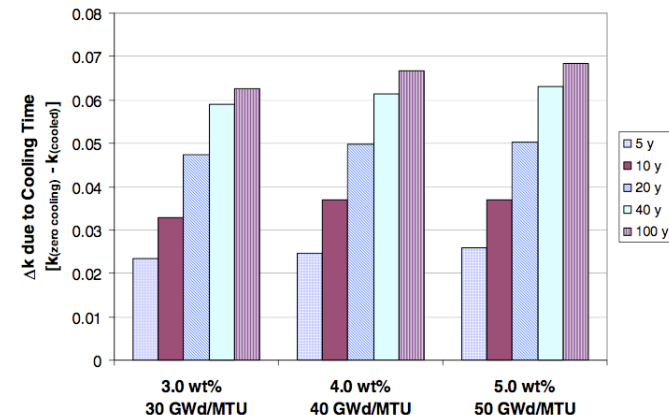


# Cooling Time

- Examined reactivity behavior as a function of cooling time to assess the possibility of modifying guidance recommendation



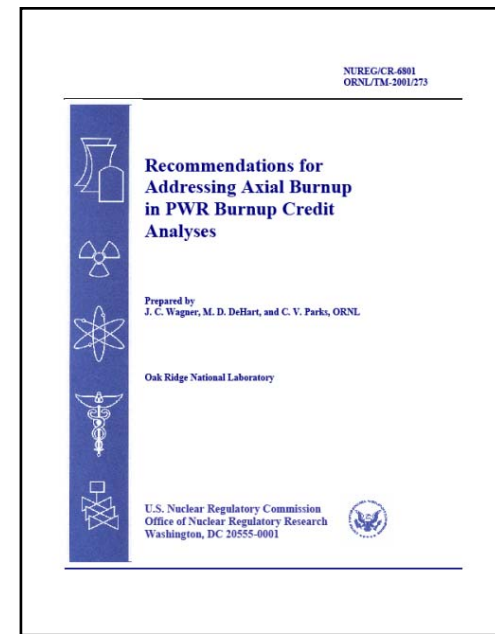
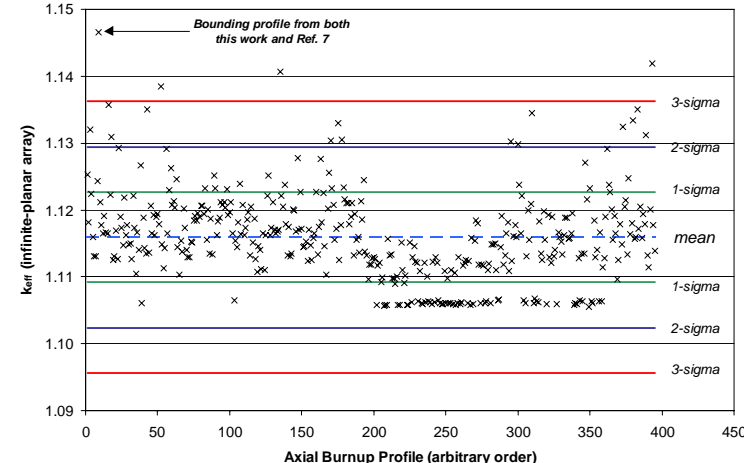
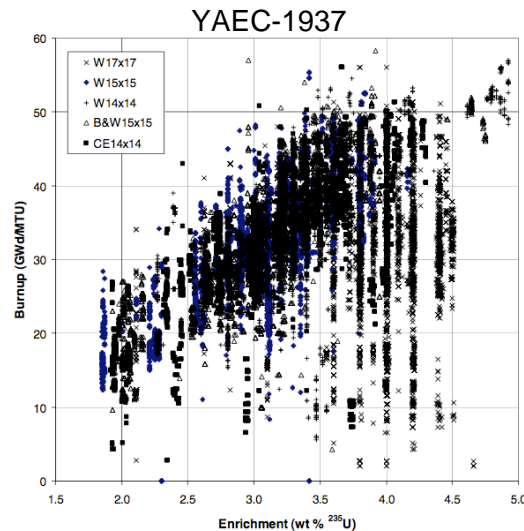
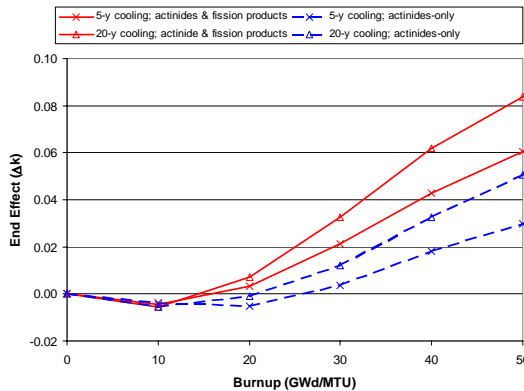
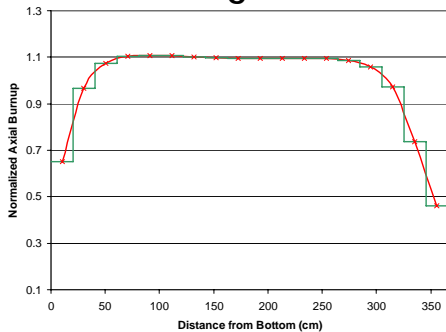
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# Axial Burnup

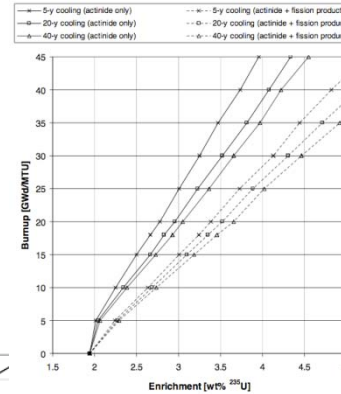
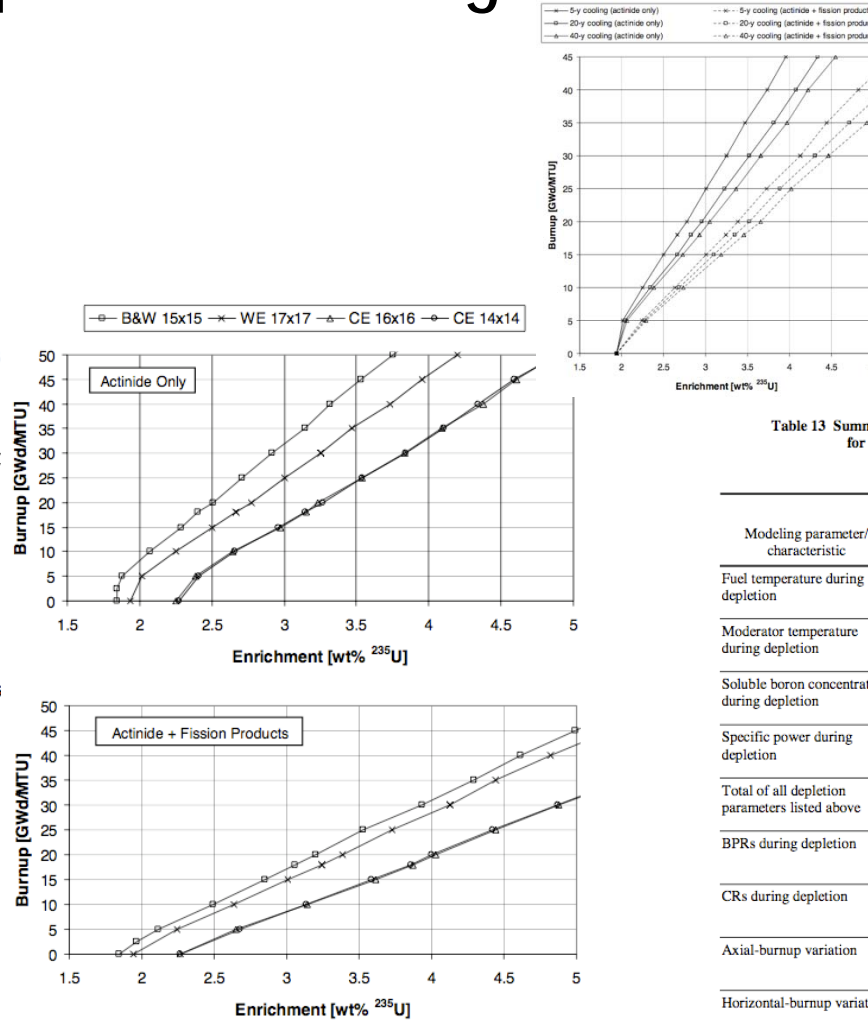
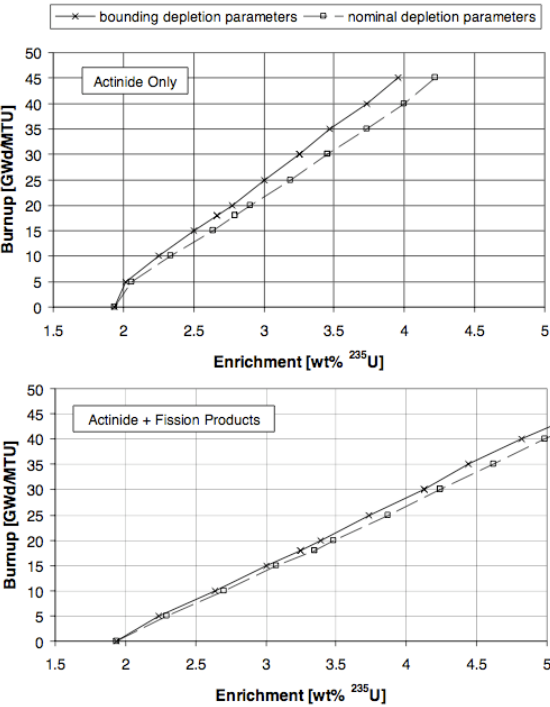
- Examined effect of axial burnup on reactivity
- Examined available database of profiles to
  - Identify profiles that maximize,  $k_{eff}$
  - Assess *its* adequacy for use in safety analyses
  - Investigate existence of trends with fuel type and/or reactor operations



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# Reactivity Margins

- Examined impact of depletion & criticality analysis assumptions on loading curves



## Assessment of Reactivity Margins and Loading Curves for PWR Burnup-Credit Cask Designs

Prepared by  
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Office of Nuclear Regulatory Research  
Washington, DC 20555-0001



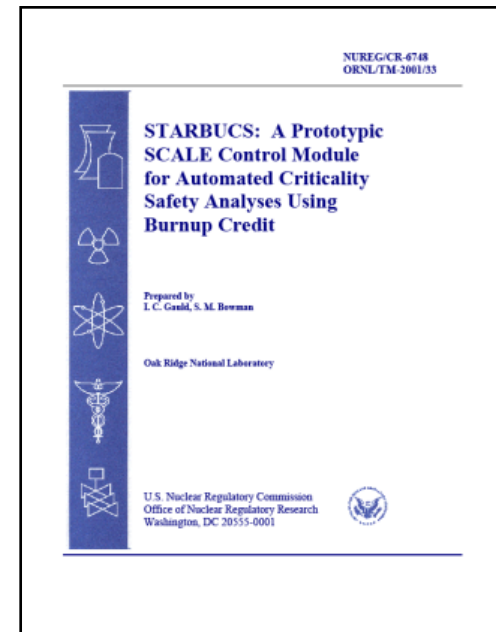
## NUREG/CR-6800

Table 13 Summary table of  $\Delta k$  values due to variations in calculational assumptions for a typical discharge burnup and enrichment combination (40 GWd/MTU; 4.0 wt %  $^{235}\text{U}$ ) in the GBC-32 cask

Modeling parameter/ characteristic	Assumptions used for comparison <sup>1</sup>		$\Delta k$ values*	
	Base assumption	Bounding assumption	Actinide-only	Actinide + fission products
Fuel temperature during depletion	850 K	1100 K	0.0045	0.0031
Moderator temperature during depletion	595 K	610 K	0.0083	0.0088
Soluble boron concentration during depletion	600 ppm	1000 ppm	0.0042	0.0038
Specific power during depletion	40 MW/MTU	60 MW/MTU	< the statistical uncertainty	0.0008
Total of all depletion parameters listed above	All values listed above	All values listed above	0.0185 <sup>2</sup>	0.0154
BPRs during depletion	None	Inserted for first 20 GWd/MTU of burnup	0.0080	0.0062
CRs during depletion	None	Fully-inserted for first 5 GWd/MTU of burnup	0.0062	0.0070
Axial-burnup variation	Uniform	Reference profile from [Table 1]	0.0111	0.0337
Horizontal-burnup variation	Uniform	20% gradient	0.0023	0.0021
ICFs	None	Set 1 ICFs from [Table 8]	0.0325	0.0482

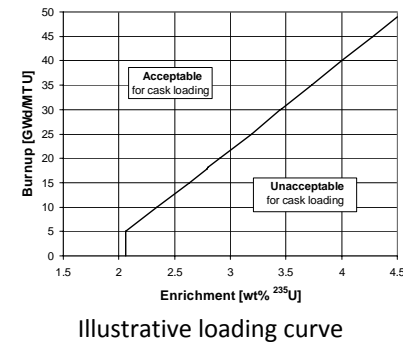
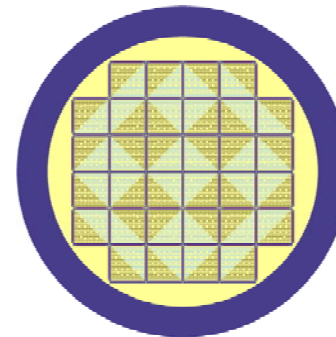
# SCALE BUC Sequence

- STARBUCS sequence to automate burnup credit analyses for UO<sub>2</sub> SNF systems
- Performs integrated depletion analysis, cross-section processing, and Monte Carlo calculations for 3-D systems
- Relevant input options to represent
  - Irradiation conditions
  - Cooling time
  - Nuclides relevant to burnup credit
  - Axial and radial variation of burnup
  - Isotopic composition uncertainties
- Used extensively at ORNL to generate loading curves and impact of assumptions



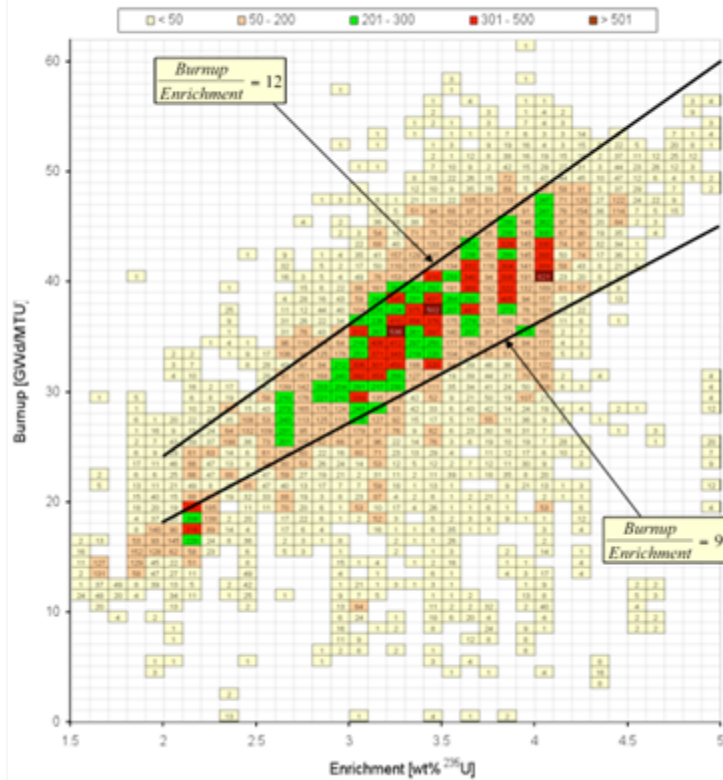
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GBC-32 cask with horizontal burnup modeled

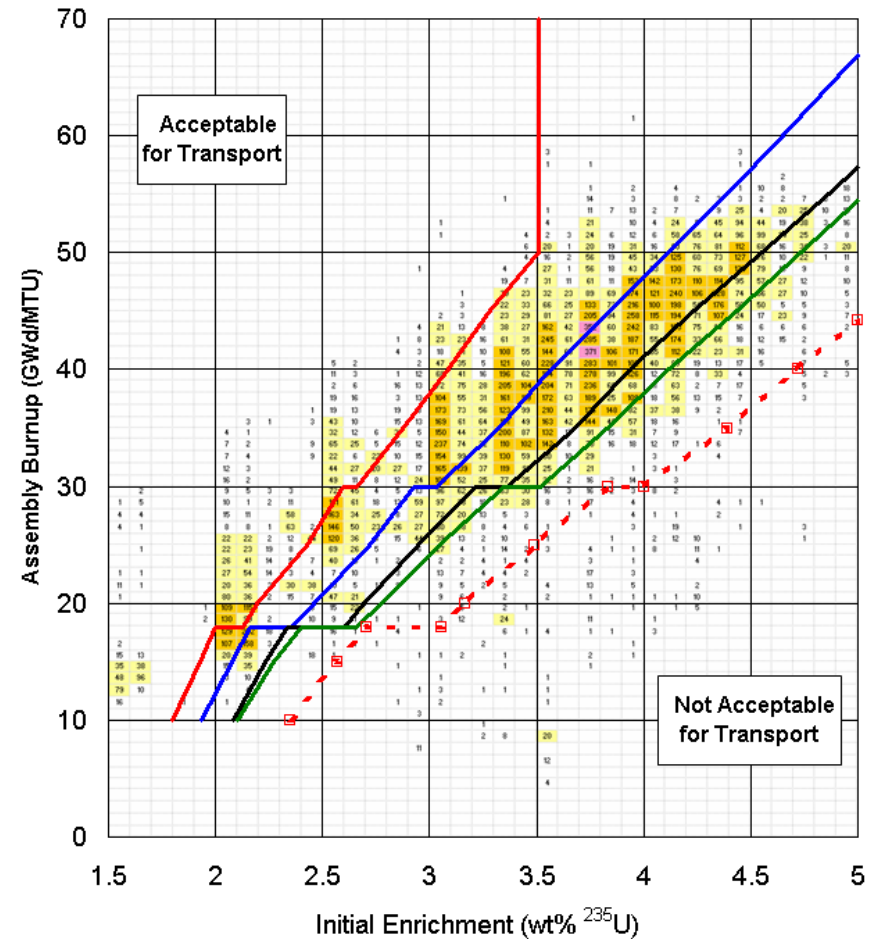
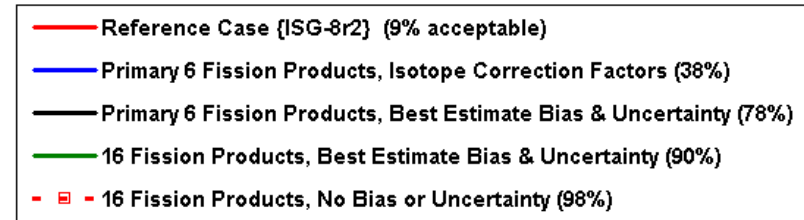


# Reactivity Margins

- Examined impact of analysis assumptions on loading curves
- Quantified large impact of ICFs
- Confirmed need for FP credit



US PWR discharge data through 1998

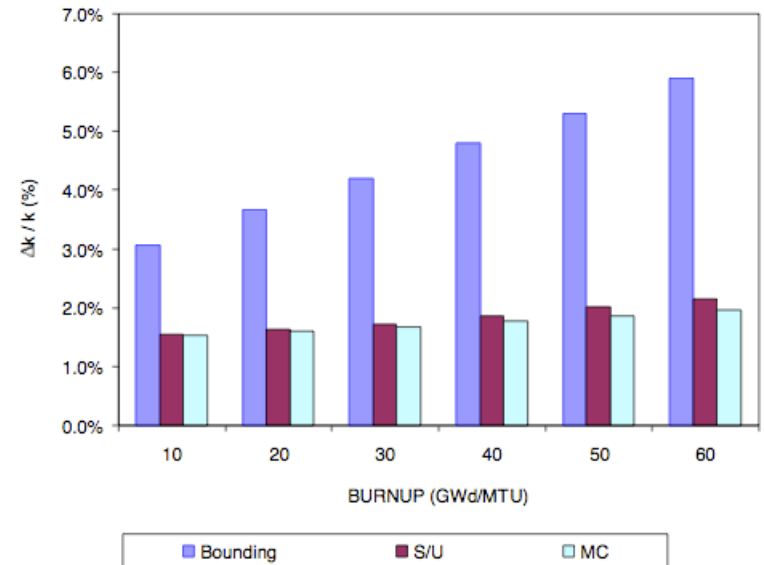
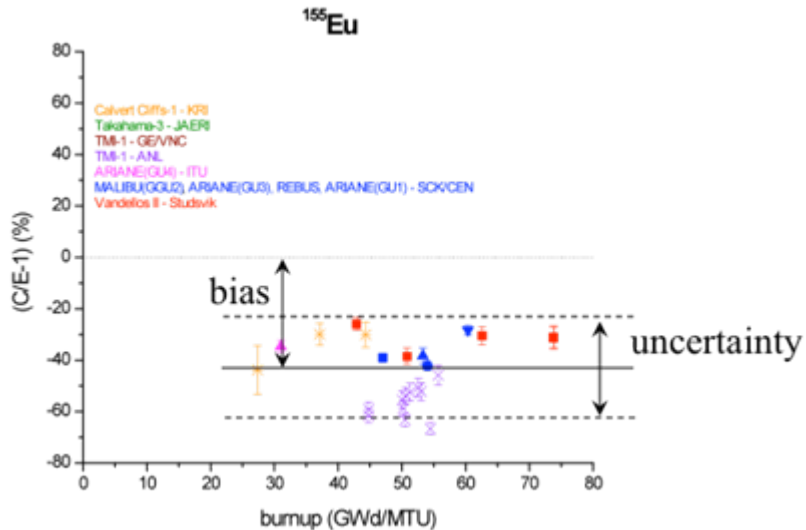


# Isotopic Validation

- Examined strategies for addressing uncertainties in predicted isotopic comps.
  - Reviewed/applied methods and data
    - Bounding methods
    - Best estimate methods
      - Monte Carlo sampling
      - Sensitivity coefficient analysis
      - Direct isotopic differencing



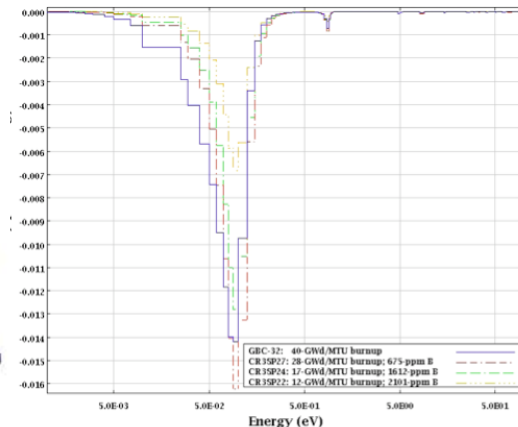
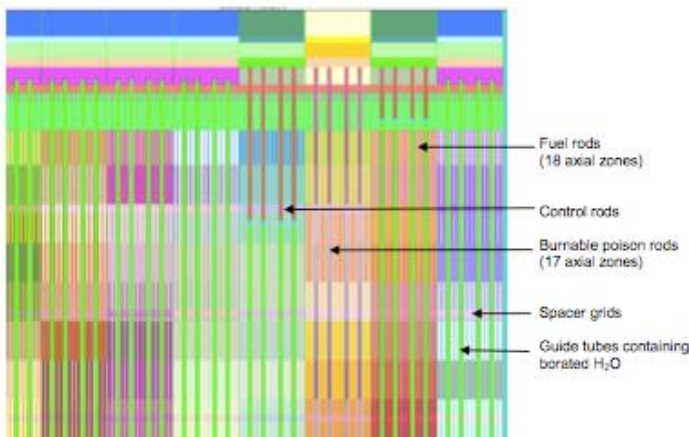
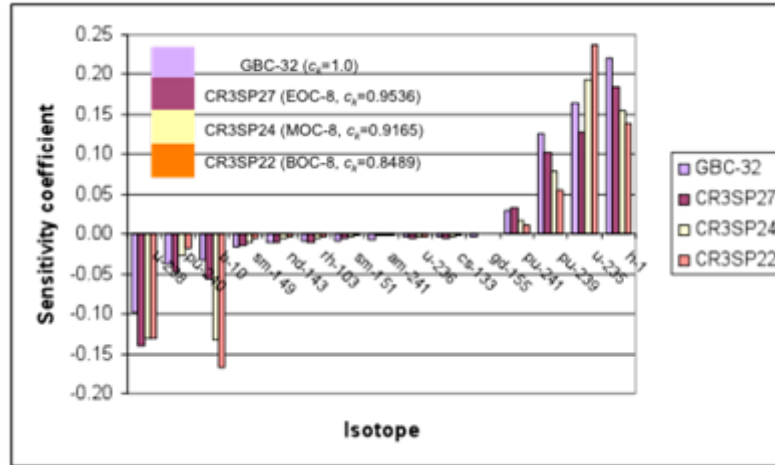
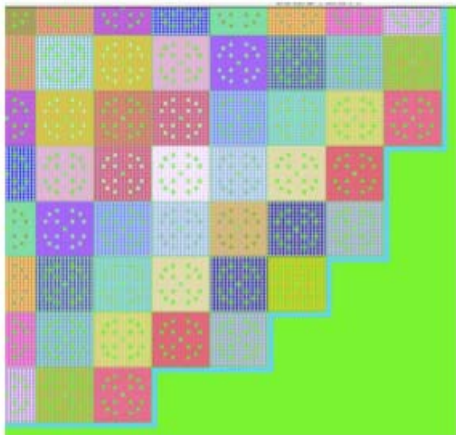
**NUREG/CR-6811**



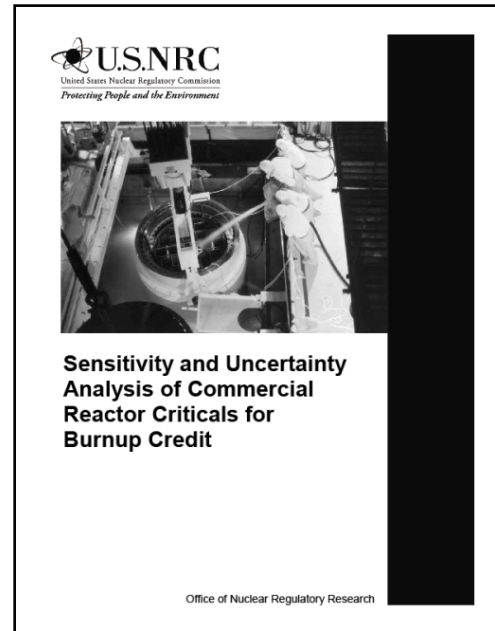


# Applicability of CRCs

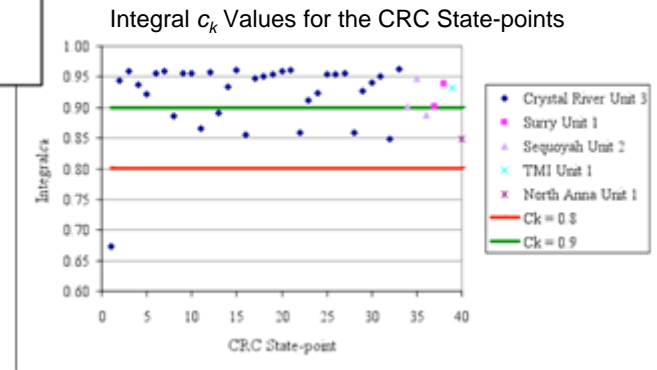
- Examined neutronic similarities between a SNF cask and 40 CRC state-points



Comparison of  $^{149}\text{Sm}$  Sensitivity Profiles for GBC-32, CR3 State-points 27 (EOC-8), 24 (MOC-8), & 22 (BOC-8)



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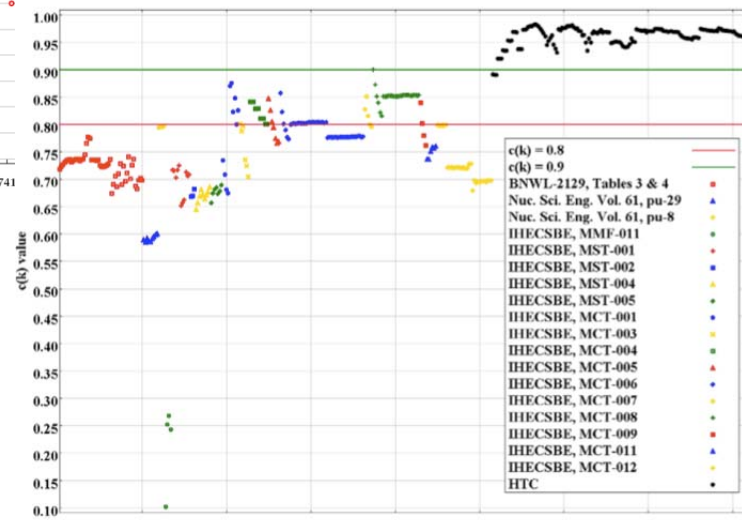
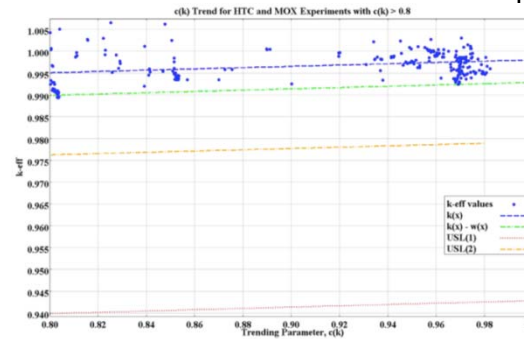
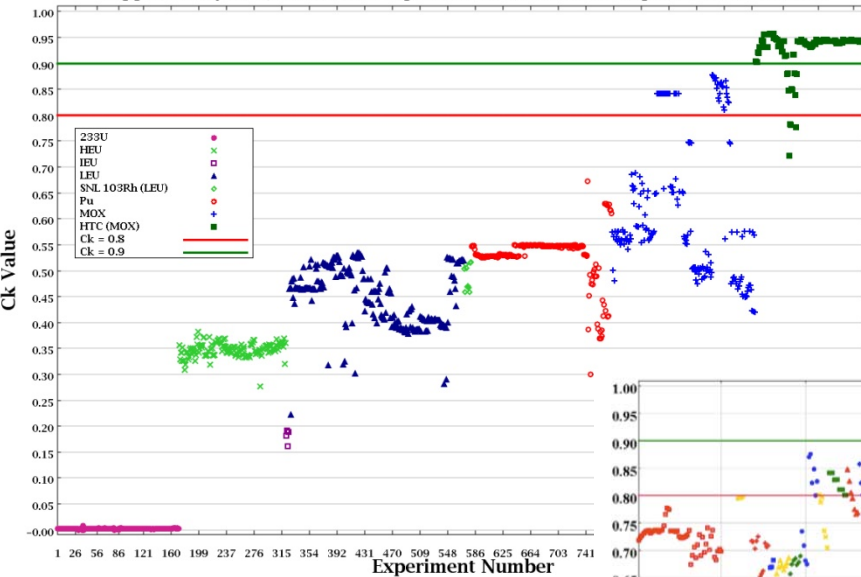
- CRCs found to be good in terms of applicability
- Issue of configuration uncertainties not addressed**



# Criticality Validation & HTC data

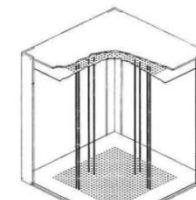
- Examined applicability/usefulness of French critical experiments (Valduc) for actinide validation
  - 156 configurations with designed to mimic 4.5 wt%  $^{235}\text{U}$  initial enrichment fuel burned to 37.5 GWd/MTU in storage & transport conditions

Applicability of 1,134 Critical Experiments to a PWR Burnup Credit Cask Model



## HTC Critical Experiments

All with MOX rods designed to look like burned fuel



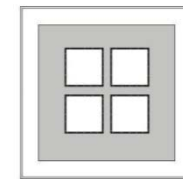
Phases 1 & 2

Phase 1—Single array, pin pitch varied, clean water

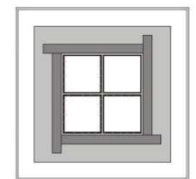
Phase 2—Single array, pin pitch varied, water with gadolinium or boron in solution

Phase 3—Four assemblies, some with borated steel, Boral<sup>TM</sup> or cadmium side panels, clean water, assembly spacing varied

Phase 4—Like Phase 3 except thick lead or steel shields around outside of array



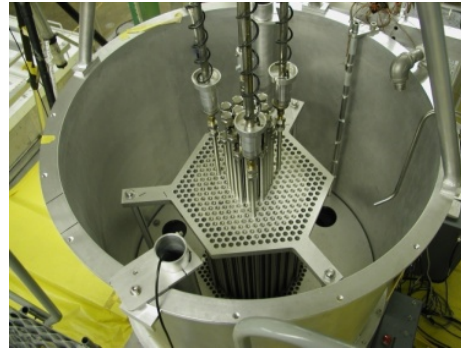
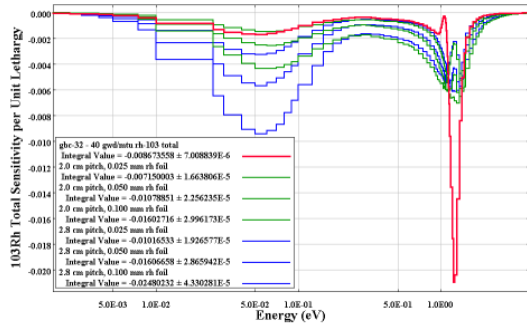
Phase 3



Phase 4

# Current Focus – FP Validation

## • Methods and data for criticality validation



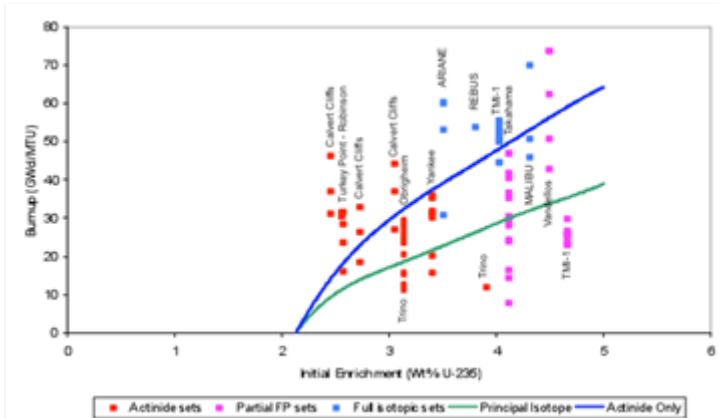
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**Evaluation of Critical Experiments with Fission Products for Validation of Burnup Credit  $k_{eff}$  Calculations**

**DRAFT**

## • Methods and data for isotopic validation



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**Analysis of Experimental Data for High Burnup PWR Spent Fuel Isotopic Validation—ARIANE and REBUS Programs (UO<sub>2</sub> Fuel)**

**Office of Nuclear Regulatory Research**

**U.S.NRC**  
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**Analysis of Experimental Data for High Burnup PWR Spent Fuel Isotopic Validation—Calvert Cliffs, Takahama, and Three Mile Island Reactors**

**Office of Nuclear Regulatory Research**

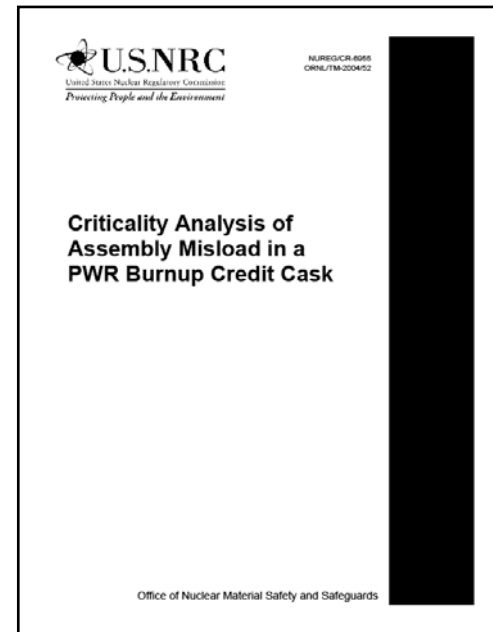
**U.S.NRC**  
United States Nuclear Regulatory Commission  
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**Analysis of Experimental Data for High Burnup PWR Spent Fuel Isotopic Validation—MALIBU Program (UO<sub>2</sub> Fuel)**

**Office of Nuclear Regulatory Research**

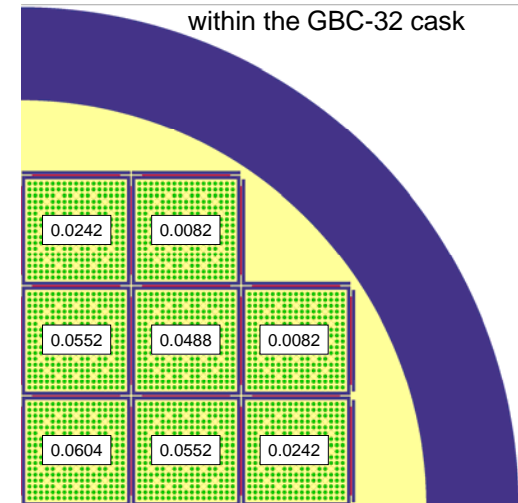
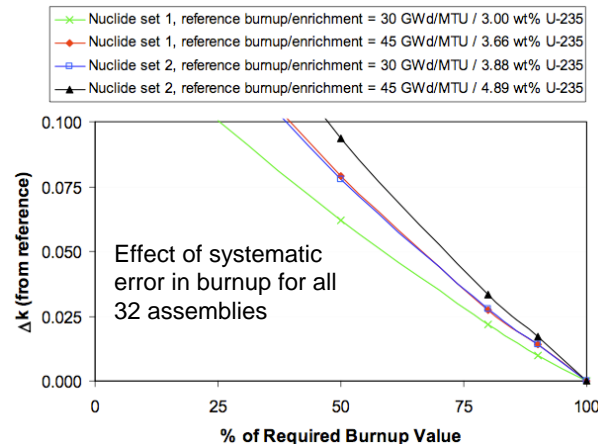
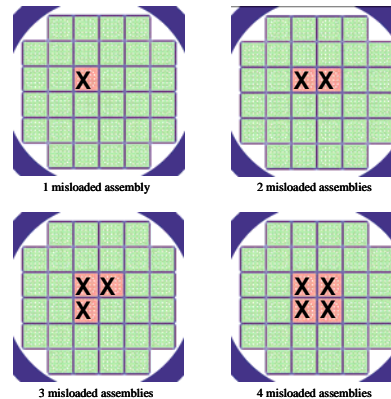
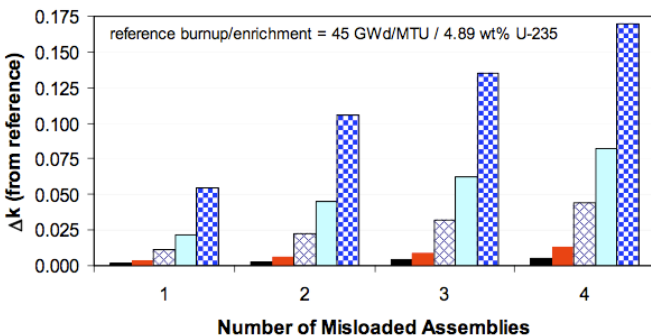
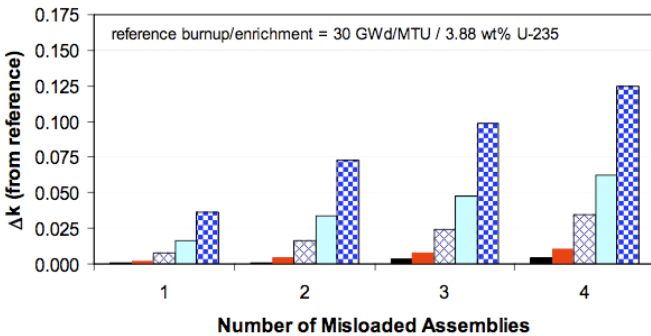
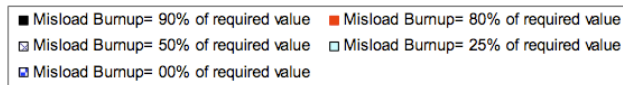
# Assembly Misloading

- Examined effect of fuel misloading on  $k_{eff}$
- A variety of fuel-misloading configurations were investigated to understand impact



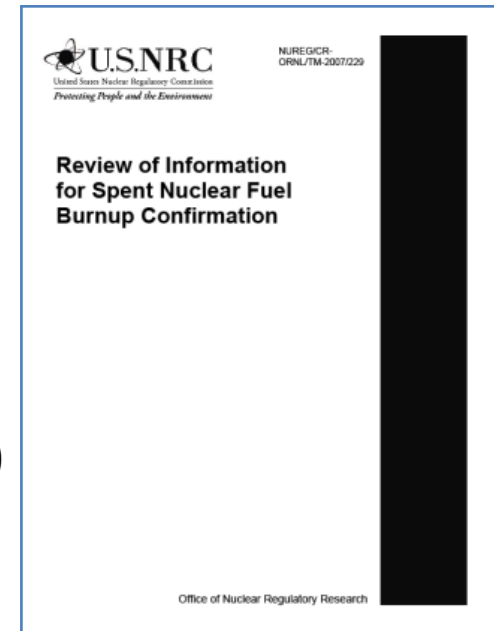
**NUREG/CR-6955**

$\Delta k$  effect of misloading a single fresh assembly with 5 wt%  $^{235}\text{U}$  enrichment in different locations within the GBC-32 cask



# Burnup Confirmation

- Reviewed information and issues relevant to pre-shipment burnup measurements when using burnup credit in PWR SNF storage & transport casks
- The report provides a review of:
  - Role of burnup measurements in the regulatory guidance (ISG-8) for demonstrating compliance with burnup loading criteria
  - Burnup measurement capabilities and experience
  - Accuracy of utility burnup records
  - Fuel movement and misloading experience
  - Consequences of misloading assemblies in casks designed for burnup credit
- The report also provides observations based on the review



**NUREG/CR-6998**

# Other Technical Resources

- OECD/NEA Expert Group publications
- Meeting proceedings and journal articles
- Technical reports from US DOE and other organizations
- Regulatory guidance/standards from safety authorities
- ANSI/ANS-8.27-2008: Burnup Credit for LWR Fuel
  
- Burnup credit bibliographies:
  - [http://www.ornl.gov/sci/radiation\\_transport\\_criticality/BUCPublications..htm](http://www.ornl.gov/sci/radiation_transport_criticality/BUCPublications..htm)
  - See: <http://www.nea.fr/html/science/wpncs/buc/index.html>

# Concluding Remarks

- US NRC initiated and maintained a research program to address burnup credit technical issues with the goal of allowing and expanding the use of burnup credit in **PWR SNF storage and transport** applications
- A great deal of work has been performed by ORNL and others in the US and abroad, particularly for PWR SNF
- Hopefully this work is and will be useful to others for
  - Learning and understanding issues
  - Reducing redundant work, thereby enabling focused efforts on remaining important technical issues